

# TremPly® Max TPO FB Single Ply Roofing Systems

## Environmentally Friendly, Long-Lasting Single Ply Adhered Roofing System

### FEATURES

Great Value

Excellent Seam Strength

Long-term Weathering

Energy Saving

Inherently Flexible

Fungal Resistant

### BENEFITS

• Excellent performance at a cost-effective price.

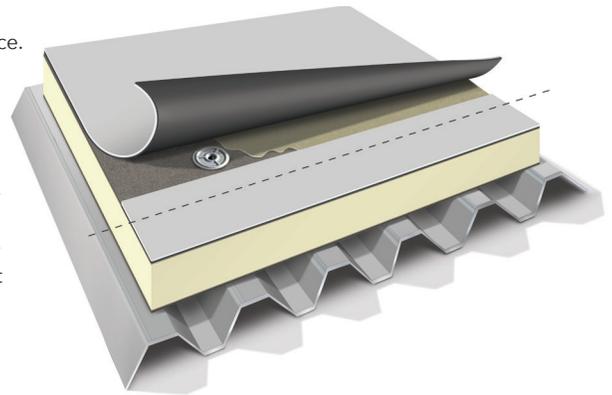
• Heat-welded seams provide greater seam strength to taped and other seams.

• Excellent long-term heat and UV resistance.

• Highly reflective and emissive white surface can help reduce energy use and urban heat island effect.

• No need for plasticizers.

• Doesn't require biocides.



### DESCRIPTION

TremPly® Max TPO FB Single Ply Roofing System is a fleece back thermoplastic roofing membrane. It is offered in 5-foot and 10-foot-wide sheets that feature heat welded seam integrity and overall exceptional value. The TremPly MAX TPO FB material has been formulated for maximum weatherability and exceeds the ASTM heat aging requirement by 4 times.

### BASIC USES

TremPly Max TPO FB is offered white, gray and tan colors with 50 mil, 60 mil, 70 mil and 80 mil thickness. TremPly Max TPO FB is also available in a smooth back version which is detailed on a separate data sheet. They are excellent choices for roof overlays, replacement and new construction alike. Tremco also offers TremPly TPO as a more economical alternative to the TremPly Max TPO.

### COLOR

White

### GRADE

TremPly Max TPO FB is offered in 50mil, 60mil, 70mil and 80mil thicknesses. Original TremPly TPO and Fleeceback versions are available and detailed on separate data sheets.

### STORAGE LIFE

Store rolls on their sides on pallets or shelving in a dry area. Jobsite specific be sure to cover or tarp when not in use.

### COVERAGE RATE

Available in 10'x100' (1,000 sq. ft.) and 5'x100' sheets (500 sq. ft.)

### APPLICATIONS

TremPly Max TPO FB is available as a fully adhered roofing system. Field seaming is accomplished by fusing the thermoplastic membrane with conventional hot air welding equipment. It comes with a full line of readily available, pre-fabricated accessories designed to save time and money. TremPly Max TPO FB Roofing Systems carry extensive FM Global and Underwriters Laboratories' approvals.

Please refer to Tremco application guides and project specific specifications or consult with your local Tremco Roofing sales representative for project specific application requirements.

### LIMITATIONS

Follow recommendations for applicable adhesives or installation methods in low temperature situations.

# TremPly® Max TPO FB Single Ply Roofing Systems

## PHYSICAL PROPERTIES

PROPERTY	ASTM D6878 MINIMUM	TPO 50 MIL	TPO 60 MIL	TPO 70 MIL	TPO 80 MIL
Normal Thickness ASTM D751	0.039" (min.) (0.99 mm)	0.050" (1.27 mm)	0.060" (1.52 mm)	0.070" (1.78 mm)	0.080" (2.03 mm)
Breaking Strength ASTM D751	220 lbf/in. (38.5 kn/m)	375 lbf x 330 lbf	400 lbf x 360 lbf	400 lbf x 360 lbf	440 lbf x 390 lbf
Grab Method		(559 x 492 kg/m)	(596 x 536 kg/m)	(596 x 536 kg/m)	(656 x 581 kg/m)
Factory Seam Strength ASTM D751	66 lbf (98.34 kg/m)	140 lbf (209 kg/m)	140 lbf (209 kg/m)	140 lbf (209 kg/m)	140 lbf (209 kg/m)
		(membrane failure)	(membrane failure)	(membrane failure)	(membrane failure)
Elongation at break ASTM D751	15%	30%	30%	30%	30%
Heat Aging ASTM D751	90% retention of Breaking Strength & Elongation at break	100%	100%	100%	100%
Tear Strength ASTM D751 8" x 8" (203 x 203 mm) Sample	55 lbf (81.95 kg/m)	70 lbf x 130 lbf (104 x 194 kg/m)	70 lbf x 130 lbf (104 x 194 kg/m)	70 lbf x 130 lbf (104 x 194 kg/m)	100 lbf x 180 lbf (149 x 268 kg/m)
Puncture Resistance FTM 101C Method 2031	Not Established	380 (172 kg)	380 (172 kg)	380 (172 kg)	380 (172 kg)
Cold Brittleness ASTM D2137	(-40°C)	-40° C	-40° C	-40° C	-40° C
Permeance ASTM E96	Not Established	0.08 Perms	0.08 Perms	0.08 Perms	0.08 Perms
Dimensional Change ASTM D1204 @ 158°F (70°C), 6 hrs.	(+/-1%)	0.40%	0.40%	0.40%	0.40%
Water Absorption ASTM D471 @ 158°F (70°C), 1 week	(+/-3.0%)	0.70%	0.70%	0.70%	0.70%
Hydrostatic Resistance ASTM D751 Method D	Not Established	430 psi	430 psi	430 psi	430 psi
Ozone Resistance ASTM 1149	No visible deterioration @ 7x magnification	No visible deterioration @ 7x magnification	No visible deterioration @ 7x magnification	No visible deterioration @ 7x magnification	No visible deterioration @ 7x magnification
Reflectivity (white) initial/aged ASTM C1549, ASTM E903	N/A	0.84/0.72	0.84/0.72	0.84/0.72	0.84/0.72
Emissivity (white) Initial/aged ASTM C1371, ASTM E403	N/A	0.84/0.91	0.84/0.91	0.84/0.91	0.84/0.91
Weather Resistance ASTM G155 /D6878	10,080 KJ/(m <sup>2</sup> x nm) at 340 nm	>46,000 KJ/(m <sup>2</sup> . nm) at 340 nm	>46,000 KJ/(m <sup>2</sup> . nm) at 340 nm	>46,000 KJ/(m <sup>2</sup> . nm) at 340 nm	>46,000 KJ/(m <sup>2</sup> . nm) at 340 nm
Heat Aging ASTM D573	240°F (115°C) for 32 weeks	128 weeks	128 weeks	128 weeks	128 weeks
Thickness Above Scrim ASTM D7635	Min 30% of Total Thickness	17.9 mil (Nominal)	21.5 mil (Nominal)	25.7 mil (Nominal)	31.5 mil (Nominal)

**Note:** This data based on typical product performance for 45-mil membrane, and are subject to normal manufacturing tolerances and variances. Certain data are provided in MD (machine direction) x CMD (cross machine direction) format. Visit [www.tremcoroofing.com](http://www.tremcoroofing.com) for latest data. **Important Note:** Tremco TPO membranes meet and/or exceed ASTM D-6870 standards for thermoplastic TPO membranes.

## MAINTENANCE

Your local Tremco Roofing representative can provide you with effective maintenance procedures which may vary, depending upon specific conditions. Periodic inspections, early repairs and preventative maintenance are all part of a sound roof program

## TECHNICAL SUPPORT



Roofing & Building Maintenance

[www.tremcoroofing.com](http://www.tremcoroofing.com)  
3735 Green Road  
Beachwood, Ohio 44122  
1.800.852.6013

220 Wicksteed Avenue  
Toronto, Ontario, M4H 1G7  
1.800.668.9879

Tremco Roofing and Building Maintenance is part of Tremco Construction Products Group.

Your local Tremco Representative, working with the Technical Service Staff, can help analyze conditions and needs to develop recommendations for special applications. The services of the Tremco Research Center, which has earned a unique reputation in weatherproofing technology, complement and extend the service of the Tremco Service Staff.

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